

NITTO EPTSEALER

## EV1000 Series

Foam sealing material with superior resistance to weather, cold, heat and chemicals.



Semi-closed cell structure

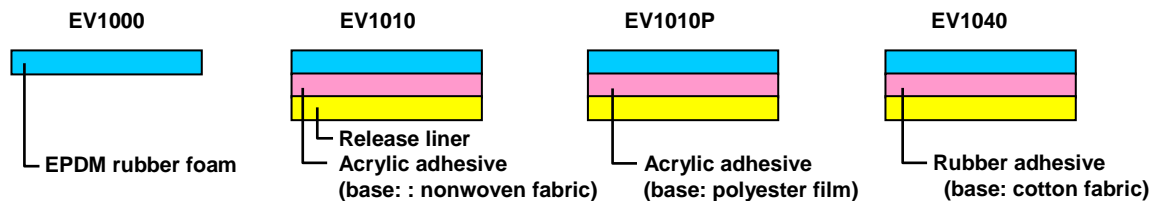
### Outline

NITTO EPTSEALER foam sealing material to fill cavities of various types of equipment, consisting of EPDM synthetic rubber foam with a semi-closed cell structure. Higher compression foams are available for various purposes such as waterproof, windproof, dustproof, soundproof, or thermal insulation according to the compression ratio.

### Features

- With the reduction of VOC(Volatile Organic Compound) diffusion, the series are applicable for interior components sealing of automotive and housing construction.
- Superior durability and weather-resistance (approx. 10 years test evaluation), cold/heat test (-20°C to 100°C), and chemical resistance (acids and alkalis).
- As compressive load (stress) is small, it will not deform the structure after filling in joints.

### Structure



(EV1010P is not low VOC type adhesive)

### Standard Size

Thickness (mm)	Width (mm)	Length(m)
3~30 (EV1010 1010P 1040 3~35)	1000	2

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## Applications

- Air sealing, sound proofing of Interior applications of cars
- Sealing of air conditioners and air cleaners.

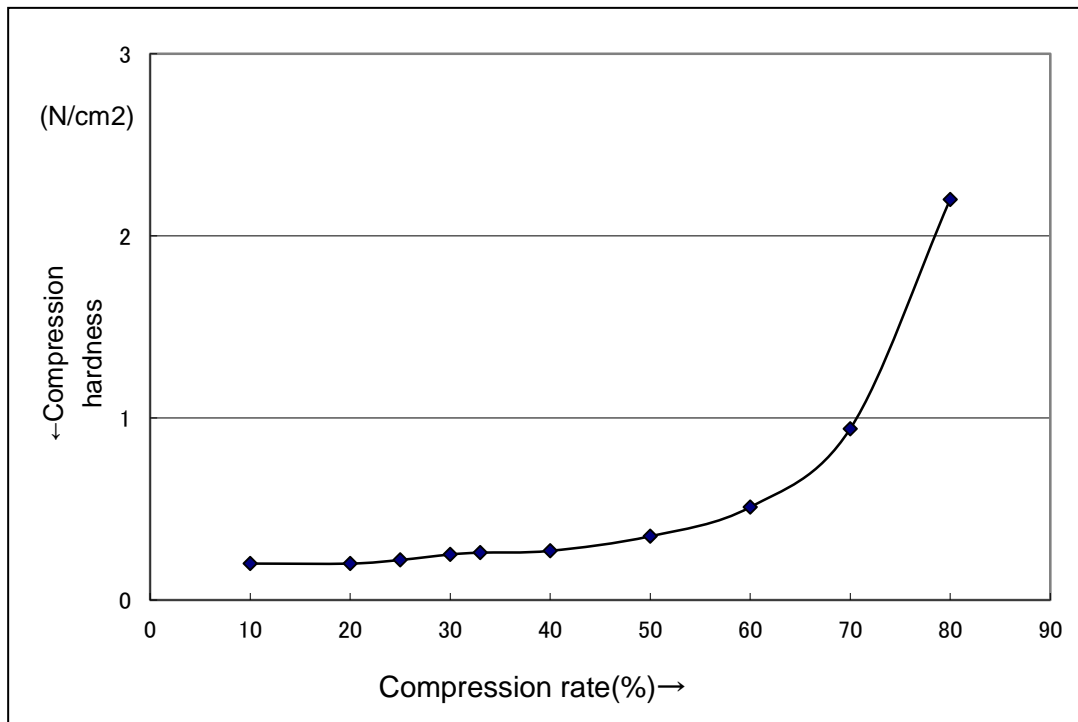
## Properties

Product No.	Specific gravity (g/cm <sup>3</sup> )	Tensile strength (N/cm <sup>2</sup> )	Elongation (%)	Conform to JIS K 6767	
				Compressive hardness (N/cm <sup>2</sup> )	
				25%	50%
EV1000 Series	0.07	5.0	400	0.23	0.35

\*The above values are sample observed values, not the guaranteed performance.

### ● Compression Ratio vs. Compression Hardness Relations

$$\text{Compression rate (\%)} = \frac{\text{thickness before compression} - \text{thickness after compression}}{\text{thickness before compression}} \times 100$$



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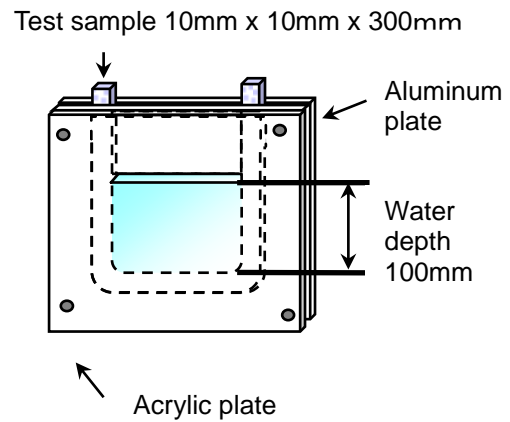
## ● Compression rate vs. Watertightness Relations

Compression(%)	EV1000
60	×
70	△
80	○
90	○

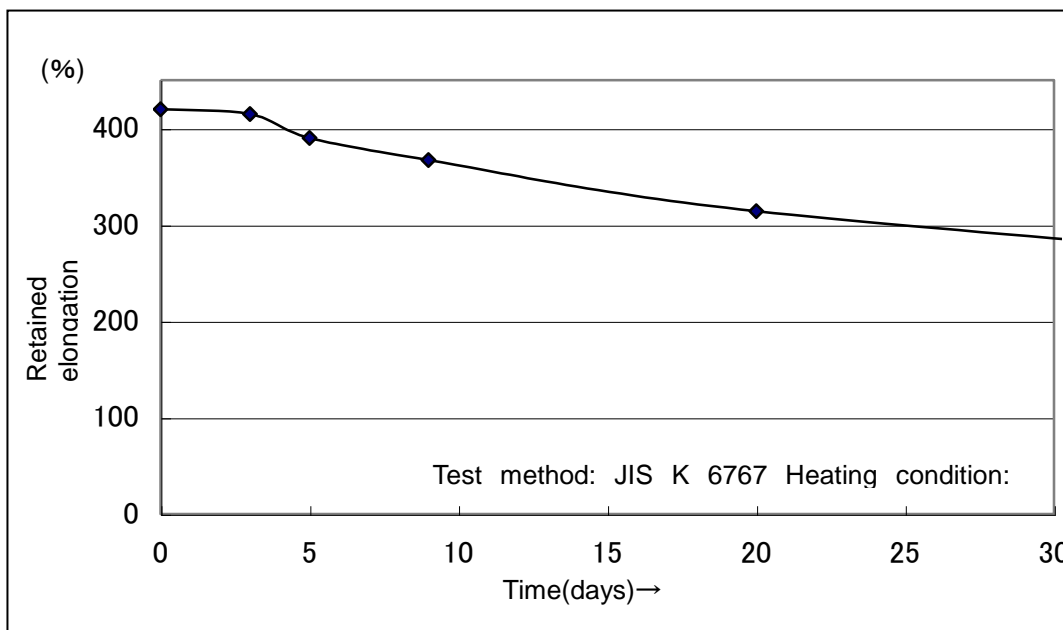
○ : No water leakage after 30min  
 △ : Water leakage within 30min  
 × : Water leakage within 10min

### Note

U-shaped 10mm thickness and wide test specimens were punched out and placed between acrylic and aluminum plates for compression to a preset load. Then the text specimens were filled with water to the depth of 100mm, and checked for leakage.



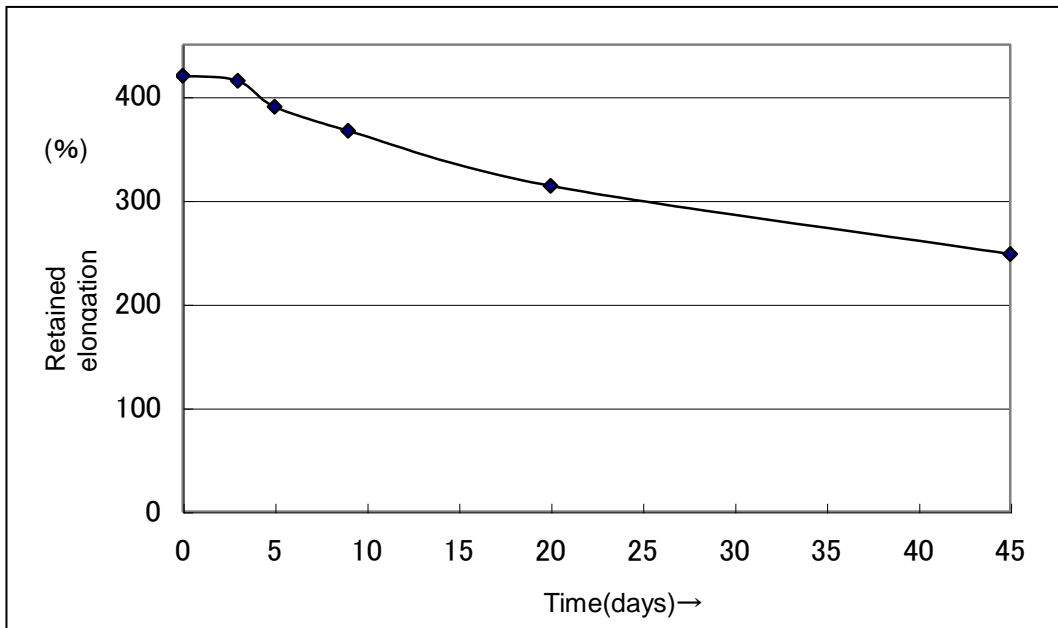
## ● Heat Resistance



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## ● Weatherability

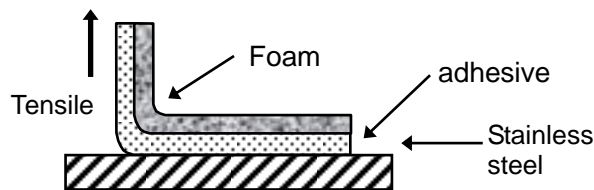


Test method: JIS K 6767 Radiated by sunshine weatherometer

## ● Peeling Adhesive

N/15mm

EV1010	EV1010P	EV1040
7.1	7.2	14.4



### Test method

A 15mm wide piece of foam/tape is applied to stainless steel with a 2kg roller passed back and force once. After allowing it to set for 30minutes, adhesive strength is measured by peeling the foam/tape at a 90° angle.

Pulling rate: 300mm/min. Measurement temperature : Room temperature

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## Precautions

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- Wipe oil, moisture, and dust off the surface of adherends thoroughly before application.
- When processing foam/synthetic resin adhesive into ribbons, make sure to cut and process it in lengthwise. If it is cut in widthwise, the tape may stretch when using.
- When processing foam/ butyl rubber adhesive into ribbons, make sure to cut and process it in lengthwise and widthwise. If it is cut diagonally, the tape may stretch when using.
- The adhesive is pressure-sensitive. Handle it with utmost care.
- Most recommended temperature for adhesion is above 10°C. (If the temperature is below 10°C(like in winter), their initial adhesive strength will be low.)
- Place the original roll of these products horizontally for storage to avoid deformation.
- Keep the products away from high temperatures and humidity, and store them in a dark cool place avoiding direct sunlight.
- The numbers in this data sheet are typical measurements in our laboratory, and not guaranteed values.
- Make sure the product is suitable for the application (objective and conditions) before attempting to use. The tape may come off depending on the substrate to which it is applied or conditions under which it is applied.

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